1) Drill holes with drill press



2) Glue in joiner tubes with excess epoxy to fill all gaps. Thickened epoxy prevents excessive endgrain wicking
3) Cut up wood with 5 degree cuts

4) Belt-sand height to match balsa web heights.
5) Belt-sand ends to 0 deg. and 5 deg bevels.
6) Belt-sand to $1 / 2^{\prime \prime}$ width

